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Road restraint systems - Part 4: Performance classes, impact test acceptance criteria and test methods for terminals and transitions of safety barriers

Dispositifs de retenue routiers - Partie 4: Classes de performance, critères d'acception des essais de choc et méthodes d'essai des extrémités et raccordements des glissières de sécurité Rückhaltesysteme an Straßen - Teil 4: Leistungsklassen, Abnahmekriterien für Anprallprüfungen und Prüfverfahren für Anfangs-, End- und Übergangskonstruktionen von Schutzeinrichtungen

This European Prestandard (ENV) was approved by CEN on 30 September 2001 as a prospective standard for provisional application.

The period of validity of this ENV is limited initially to three years. After two years the members of CEN will be requested to submit their comments, particularly on the question whether the ENV can be converted into a European Standard.

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Management Centre: rue de Stassart, 36 B-1050 Brussels

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Foreword

This European Prestandard has been prepared by Technical Committee CEN/TC 226 "Road equipment", the secretariat of which is held by AFNOR.

This European Prestandard under the general title "Road restraint systems" consists of the following Parts:

- Part 1: Terminology and general criteria for test methods;
- Part 2: Performance classes, impact test acceptance criteria and test methods for safety barriers;
- Part 3: Performance classes, impact test acceptance criteria and test methods for crash cushions:

The following Parts are not yet available but in course of preparation:

- Part 4: Performance classes, impact test acceptance criteria and test methods for terminals and transitions of safety barriers;
- Part 5: Product requirements, durability and evaluation of conformity;
- Part 6: Pedestrian restraint systems, pedestrian parapet.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to announce this European Prestandard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

Introduction

The design purpose of safety barriers installed on roads is to contain or to contain and redirect errant vehicles that either leave the carriage way or are likely to encroach into the path of oncoming vehicles. EN 1317-2 deals with the impact performance of a safety barrier. However, difficulties arise in providing adequate safe terminations to the barrier. Consequently, terminals, which are defined as the beginning and/or end treatment of a safety barrier, are required to have specified impact performances. A terminal provides a smooth transition from no containment to the containment of the barrier, without introducing additional hazard for head on impacts.

Problems may also arise in the connection between two different safety barriers having consistent difference in stiffness. Transitions may be needed, that are required to have specified impact performances.

The objective of this prestandard is to lead to the harmonization of current National Regulations, to categorize them into performance classes and help develop new systems and improve existing systems.

This Part of the prestandard defines the classes of performance required of terminals and transitions for the restraint.

The impact severity of vehicles in collision with terminals and transitions is rated by the indices acceleration severity index (ASI), theoretical head impact velocity (THIV) and post-impact head deceleration (PHD).

Attention is drawn to the fact that the acceptance of a terminal or transition will require the successful completion of a series of tests (see Tables 1 to 8).

To ensure proper use of this Part of this series, it is essential to consider all the other relevant documents within the series. Additionally, the quality of manufacture, durability, satisfactory roadside installation and ease of maintenance are important safety criteria.

1 Scope

This European Prestandard specifies requirements for the performance of terminals and transitions. It defines performance classes and acceptance criteria for impact tests.

2 Normative references

This European Prestandard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text, and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Prestandard only when incorporated in it by amendments or revisions. For undated references the latest edition of the publication referred to applies (including amendments).

EN 1317-1:1998, Road restraint systems - Part 1: Terminology and general technical criteria for test methods.

EN 1317-2, Road Restraint Systems - Part 2: Performance classes, impact test acceptance criteria and test methods for safety barriers.

ISO 6487, Road vehicles - Measurement techniques in impact tests - Instrumentation.

ISO 10392, Road vehicles with two axles - Determination of centre of gravity.

3 Abbreviations

ASI Acceleration severity index;
THIV Theoretical head impact velocity;
PHD Post-impact head deceleration;
VCDI Vehicle cockpit deformation index;
U Terminal on upstream position;
D Terminal on downstream position;

A Terminal on upstream as well as downstream position;

Length of terminal or transition.

Impact speed classes abbreviations are:

80 80 km/h 100 100 km/h 110 110 km/h

Test vehicle mass codes are:

1 900 kg 2 1300 kg 3 1500 kg

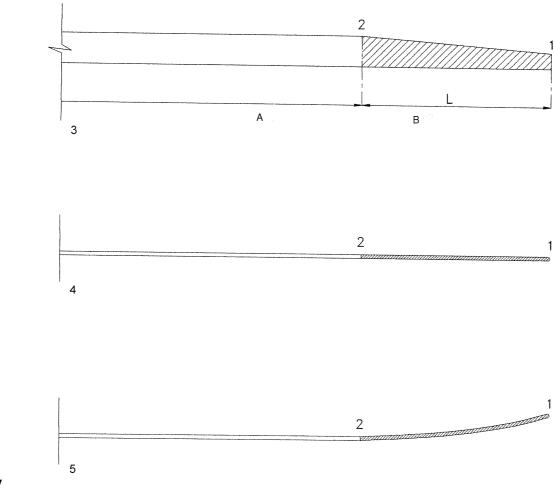
4 Terms and definitions

4.1

terminal

treatment of the beginning and/or the end of a safety barrier

NOTE In addition it can provide an anchorage for the barrier system. The length L of a terminal is the longitudinal distance from the nose to the end of the terminal, i.e. to the beginning of the barrier. The length of a terminal is shown diagrammatically in Figure 1 for two alternative shapes.



Key

- A Barrier
- B Terminal
- 3 Side view
- 4 Plan view a)
- 5 Plan view b)

Figure 1 – Length of a Terminal with two alternative shapes (a and b)

4.2

system type tested terminal

multiple performance product that can be assembled to form different models from the same set of components, to obtain different performances, with the same working mechanism for the system and for its components

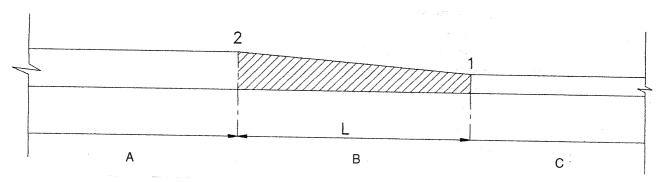
4.3

transition

so that interface between two safety barriers of different cross section or different lateral stiffness, the containment is continuous

NOTE 1 The purpose of transitions is to provide a gradual change from the first to the second barrier, to prevent the hazards of an abrupt variation. A transition is designed to connect two specified barriers. The

length of a transition is the distance between the ends of the two barriers connected by the transition, as shown schematically in Figure 2.



Key

- A Barrier B
- **B** Transition
- C Barrier A

Figure 2 – Length of a Transition

NOTE 2 The junction between two barriers having the same cross-section and the same material, and differing in the working width no more than one class, is not be considered a transition.

4.4

removable barrier section

part of barrier which allow for quick removal and reinstallation for emergency reasons provision may be required for barrier sections to be temporarily opened, but yet having containment performances

NOTE If such a barrier has a length not exceeding 40 m, it is be considered to be a special transition.

5 Terminals

5.1 Performance classes

Terminals shall be tested in accordance with Table 1. The length of the terminal shall conform to the design specification and be installed together with sufficient length of safety barrier so as to demonstrate the performance of the terminal.

A successfully tested installation at a given performance class, shall normally be considered as having met conditions of lower classes.

NOTE The acceptance tests required for each terminal performance class are reported in Table 1. These are classified according to an increasing containment capacity.

Table 1 - Terminals: vehicle impact test criteria and performance classes

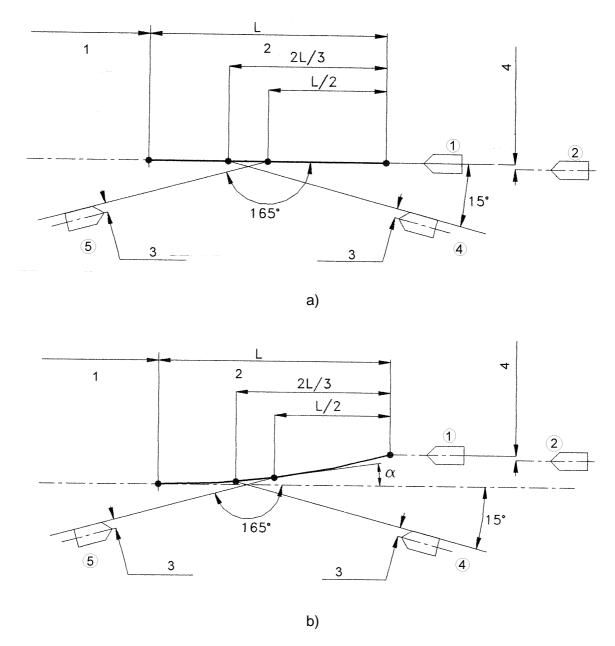
Dorformonos	ce Location			Tests				
Performance class			Approach	Approach reference	Vehicle mass (kg)	Velocity (km/h)	Test code 1)	
P1	А	l	head on nose 1/4 offset to roadside	2	900	80	TT 2.1.80	
		U	head on nose 1/4 offset to roadside	2	900	80	TT 2.1.80	
P2	Α		side, 15° 2/3 L	4	1 300	80	TT 4.2.80	
		D	side, 165° 1/2 L	5	900	80	TT 5.1.80	
	А	ų U	head on nose 1/4 offset to roadside	2	900	100	TT 2.1.100	
P3			head-on centre	1	1 300	100	TT 1.2.100	
F 5			side, 15° 2/3 L	4	1 300	100	TT 4.2.100	
		D	side, 165° 1/2 <i>L</i>	5	900	100	TT 5.1.100	
	А	U	head on nose 1/4 offset to roadside	2	900	100	TT 2.1.100	
P4			head-on centre	1	1 500	110	TT 1.3.110	
14			side, 15° 2/3 L	4	1 500	110	TT 4.3.110	
		D	side, 165° 1/2 <i>L</i>	5	900	100	TT 5.1.100	

¹⁾ Test code notation is as follows:

TT 1 2 100
Test of Approach Test Impact vehicle speed mass

NOTE 1 To avoid ambiguity, the numbering of the approach path in Table 1 and in Figure 3 is the same as in EN 1317-3; approach 3 is present in EN 1317-3 as test 3 for crash cushions, but it is not required for Terminals.

NOTE 2 The test with approach 5 is not run for a flared terminal when, at the relevant impact point, the angle (α) of the vehicle path to the traffic face of the terminal is less than 5 °.



Key

- ① Approach 1
- ② Approach 2
- 4 Approach 4
- ⑤ Approach 51 Barrier
- 2 Terminal
- 3 1/2 vehicle width
- 4 1/4 vehicle width

Figure 3 – Vehicle approach paths with two alternative shapes of Terminal (a and b)

5.2 Tests for system type tested terminals

A group of models covering a range of performance classes can be derived from a single *Parent Terminal*, once the latter has been successfully tested to this prestandard.

Provided that the models in the group:

- a) are assembled from the same set of components;
- b) have the same product name;
- c) have the same working mechanism for the system and for the components,

the group, specified by the drawings of all the models, may be tested as a single product with multiple performance possibilities. If the tests specified by the group test matrix are passed, the terminal shall be accepted as a multiple performance product, i.e. each model is accepted in the relevant performance class.

If the parent Terminal belongs to the highest performance class the test matrix shall be the one shown in Table 2 or 3, depending on the highest performance class of the group.

 Performance class
 Tests

 P4
 All tests

 P3
 TT 1.2.100

 P2
 TT 2.1.80

Table 2 - Parent Terminal P4

Table 3 – Parent terminal P3 (shape a)

Performance class	Tests
P3	All tests
P2	TT 2.1.80

If the parent terminal belongs to the performance class P3 and the group covers also the class P4 the test matrix shall be in accordance with Table 4.

Table 4 – Parent terminal P3 (shape b)

Performance Class	Tests
P4	TT 2.1.100 TT 1.3.110
P3	All tests
P2	TT 2.1.80

5.3 Impact severity

Vehicle occupant impact severity shall be assessed by the indices ASI and THIV and PHD.

NOTE Vehicle deformation is indicated by the measure of Vehicle Cockpit Deformation Index (VCDI).

The indices are explained in EN 1317-1.

Two severity levels are determined in Table 5 as a function of the value of the ASI and THIV and PHD indices.

Table 5 - Terminals: Vehicle Impact Severity Classes

Impact severity classes	Index values		
A	ASI ≤ 1,0	THIV < 44 km/h in tests 1 and 2 THIV < 33 km/h in tests 4 and 5	PHD ≤ 20 g
В	ASI ≤ 1,4	THIV < 44 km/h in tests 1 and 2 THIV < 33 km/h in tests 4 and 5	PHD ≤ 20 g

NOTE 1 Impact severity class A affords a greater level of safety for the occupants of an errant vehicle than class B and is preferred when other considerations are the same.

NOTE 2 The limit value for THIV is higher in tests 1 and 2 because experience has shown that higher values can be tolerated by occupants in frontal impacts (also because of better passive safety in this direction). Such a difference in human tolerance between frontal and lateral impacts is already considered in the ASI parameter, which therefore does not need to be changed.

5.4 Lateral displacement of terminal

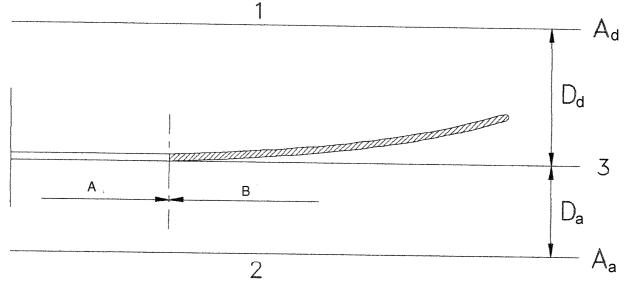
The permanent lateral displacement of the terminal shall be measured perpendicularly from the traffic face of the barrier and recorded in the test report.

To meet a class x or y the terminal, under all the tests required by its performance classes, shall remain within distances D_a and D_d from the traffic face of the barrier, as shown in Table 6.

Table 6 – Permanent lateral displacement zones for terminals

Class code		Displacement (m)	
	1		0,5
Х	2	<i>D</i> _a	1,5
	3		3,0
	1		1,0
.,	2	D_{d}	2,0
У	3		3,5
	4		>3,5

The distances D_a and D_d are shown by lines A_a and A_d in Figure 4.



Key

- 1 Departure side
- 2 Approach side
- 3 Traffic face of barrier
- A Barrier
- **B** Terminal

Figure 4 – Terminal permanent displacement zones

5.5 Impact test acceptance criteria

5.5.1 General

For completion of a successful test the following impact acceptance criteria and measurement shall apply.

5.5.2 Terminal behaviour

Elements of the terminal shall not penetrate the passenger compartment of the vehicle. Deformations of, or intrusions into, the passenger compartment that could cause serious injuries are not permitted.

No major part of the Terminal shall become totally detached and come to rest outside the permanent lateral displacement zones defined in 5.4.

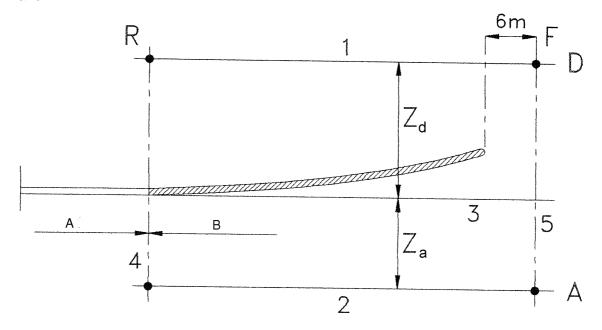
Anchorages and fixings shall perform to the terminal design specifications and other specified requirements as listed in the test report.

5.5.3 Test vehicle behaviour

The vehicle shall not overturn, although rolling, yawing and moderate pitching may be accepted. For the performance class P1 rolling onto a side may be accepted.

The exit box is defined by:

- the rebound line F, perpendicular to the barrier traffic face, 6 m ahead of the nose of the Terminal;
- the two side lines A and D parallel to the barrier traffic face, at distances Z_a and Z_d ; the line R, perpendicular to the barrier traffic face at the end of the Terminal, defines the end of lines A and D.



Key

- 1 Departure side
- 2 Approach side
- 3 Traffic face of barrier
- 4 End of terminal
- 5 Rebound line
- A Barrier
- **B** Terminal

Figure 5 – Exit box

For different tests the vehicle post-impact trajectory shall be restricted by the following criteria:

- a) in the tests with approaches 1 and 2 no vehicle wheel track shall cross the lines of the exit box specified in Table 7 unless the velocity of the vehicle centre of mass is less than 10 % of the prescribed impact speed;
- b) in the tests with approaches 4 and 5 no vehicle wheel track shall cross the lines of the exit box specified in Table 7;
- c) in the test with approach 4 the vehicle shall remain on the approach side.

Approach	Exit box control lines
1, 2	F, A, D
4, 5	А

Table 7 – Exit box

The classes of terminals Z_1 , Z_2 , Z_3 and Z_4 shall be ranked according to the distances Z_a and Z_d given in Table 8 and shown in Figure 5.

Classes of Z	Approach Side Z _a (m)	Departure Side Z _d (m)
Z ₁	4	4
Z_2	6	6
Z_3	4	no limit
Z_4	6	no limit

Table 8 – Exit box dimensions Z_a and Z_d

5.5.4 Severity Index

ASI, THIV and PHD shall be computed using at least the minimum amount of vehicle instrumentation as specified in 7.6. These values shall be quoted in the test report (see EN 1317-1:1998, clause 7).

The maximum values of ASI, THIV and PHD shall not exceed the values given in Table 5.

For a series of tests on a particular terminal, all resulting impact severity values shall be recorded in the test report, and the highest value shall determine the impact severity class.

6 Transitions

6.1 Performances classes

For transitions, the definitions and the classification of containment classes, acceptance tests, working width, dynamic deflection, severity index as well as acceptance criteria and test methods, shall be those specified in EN 1317-2.

With the exception of 6.2, the containment class of a transition shall not be lower than the lower nor higher than the higher containment class of the two connected barriers; its working width shall not be larger than the larger working width of the two connected barriers.

6.2 Removable barrier sections

A removable barrier section not longer than 40 m shall be tested as a single transition.

A removable barrier section longer than 40 m shall be considered a different barrier, connected to the normal barrier by two transitions.

-The barrier shall have passed the two tests specified in EN1317-2 relative to its class. The transition shall be tested as specified in clause 7.

If the removable barrier section is longer then 40 m but shorter than 70 m, the barriers shall be tested in the removable barrier section configuration, i.e. with the two transitions installed, and the impact point shall be 1/3 of the removable barrier section length. In this case test TB11 (see EN 1317-2) on this impact point may be omitted. The transition shall be tested as specified in clause 7.

The containment class of a removable barrier section may be lower than the containment class of the barrier, and the working width one class higher.

6.3 Critical impact requirements

6.3.1 General

For acceptance each transition shall pass two tests, as specified in EN 1317-2, one with a light vehicle for impact severity and another with a heavy vehicle for maximum containment.

The direction of impact as well as the impact point shall be chosen as the most critical for each test.

6.3.2 Critical impact direction

As the most critical direction of impact is from the softer to the stiffer barrier, then the impact direction shall be from the lower containment barrier toward the higher containment barrier, provided the latter has demonstrated the smaller dynamic deflection in the high containment test.

If the dynamic deflection of the higher containment barrier is higher than the dynamic deflection of the lower containment barrier the impact direction for each test shall be chosen by the test laboratory, and the justification for such choices shall be recorded in the test report.

If the two connected barriers have the same containment class, the impact direction shall be from the higher dynamic deflection to the lower.

6.3.3 Critical impact point

In general the impact point for the light vehicle shall be at a distance of 3/4 of the length L of the transition from the beginning of the transition, in the direction of impact.

The impact for the heavy vehicle point shall be the midpoint of the transition.

In special cases different choices of the critical impact point may be made by the test laboratory, and

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shall be recorded with justification in the test report.

6.4 Impact test acceptance criteria

The impact test acceptance criteria for transitions are specified in EN 1317-2.

7 Test methods

7.1 Test site

The test area shall be generally flat with a gradient not exceeding 2,5 %. It shall have a level hardened paved surface and shall be clear of standing water, ice or snow at the time of the test. It shall be of sufficient size to enable the test vehicle to be accelerated up to the required speed and controlled so that its approach to the safety barrier is stable.

To enable the vehicle exit characteristics to be evaluated, the paved area shall exceed 40 m in length beyond the expected break point and 15 m in front of the safety barrier line of vehicle contact with the safety barrier.

Appropriate measures shall be taken in order to minimize dust generation from the test area and the test vehicle during the impact test so that photographic records will not be obscured.

Appropriate measures shall be taken to ensure that in the exit area the test vehicle does not collide with any independent obstruction which could cause additional deformation of the test vehicle thereby precluding the accurate measurement of the vehicle cockpit deformation index (VCDI) (see EN 1317-1:1998, annex A).

7.2 Test vehicle

7.2.1 General

The vehicles to be used in the tests shall be production models representative of the current traffic, having characteristics and dimensions within the vehicle specifications defined in EN 1317-1:1998, clause 5.

The tyres shall be inflated to the manufacturer's recommended pressures. The condition of the vehicle shall be such as to satisfy the requirements for the issue of a certificate of road worthiness in respect of tyres, suspension, wheel alignment and bodywork. No repairs or modifications shall be made that would alter the general characteristics of the vehicle. The vehicle shall be clean and mud or deposits which may cause dust on impact shall be removed prior to testing.

The vehicle shall not be restrained by the control of the steering or any other means during impact and whilst the vehicle is in the exit box as defined in Figure 5 (e.g. braking, antilock brakes, blocking or fixing).

7.2.2 Loading Conditions

All ballast weights shall be securely fixed to the vehicle in such a way as not to exceed the manufacturer's specifications for distribution of weight in the horizontal and vertical planes.

NOTE All fluids are included in the total inertial test mass.

7.3 The terminal and transition

7.3.1 General

Detailed descriptions and design specifications of the terminal/transition shall be included in the test report (see EN 1317-1:1998, clause 9), to enable verification of conformity, of the installed system to be tested, with the design specification.

7.3.2 Installation

The terminal and transition shall conform to the structural design details and with the system installation details as given in the design specification of the manufacturer.

7.3.3 Position of the impact point

The appropriate approach and impact point for the tests shall be in accordance with Figure 3 for terminals, and in 6.3 and 6.4 for transitions.

7.4 Procedures for recording test data

The following test characteristics shall be recorded.

a) Pre-test data:

- Mass of the vehicle and location of the centre of gravity of the vehicle in the test condition including added ballast (see ISO 10392).
- Interior and exterior photographs of the vehicle.
- Photographs of the position and construction of the terminal/transition.

NOTE It is recommended that the mass vehicle moments of inertia should be reported.

b) Test data:

- Vehicle speed at impact;
- Vehicle approach path;
- Vehicle rebound speed:
- Linear accelerations and angular velocities;
- Permanent deflection of the terminal/transition system;
- Vehicle rebound path;
- Dynamic deflection and/or working width of the terminal/transition as far as recommended, corrected to the nearest decimal point;
- Photographic records from high speed cine film cameras and/or high speed video cameras deployed in such a way to give a complete record of the vehicle response and terminal/transition behaviour, including deformation and deflections.

c) Post-test data:

- General damage and deformation of the test vehicle and that information which is necessary for the computation of VCDI (see EN 1317-1:1998, annex A).
- Damage to the terminal/transition.
- Still photographs to aid reporting.

7.5 Accuracies and tolerances of impact speeds and angles

7.5.1 Vehicle impact speed

Vehicle impact speed shall be measured along the vehicle approach path no further than 6 m before the impact point. The overall accuracy of speed measurement shall be within \pm 1,0 %.

Impact speed shall be within a tolerance of ${}^{+7.0}_{0}$ %.

7.5.2 Vehicle approach angle

Vehicle approach angle shall be measured along the vehicle approach path no further than 6 m before the impact point by a suitable method. The overall accuracy shall be within \pm 0,5°.

Impact angle shall be within a tolerance of $^{+1,5}_{-1}$ °.

For approach 5 (see Figure 3) the actual impact angle is 180° - 165° = 15° . Then the acceptable limits of the approach angle are

$$165^{\circ} \begin{cases} +1^{\circ} \\ -1.5^{\circ} \end{cases} = \frac{166^{\circ}}{163.5^{\circ}}$$

7.5.3 Vehicle exit speed

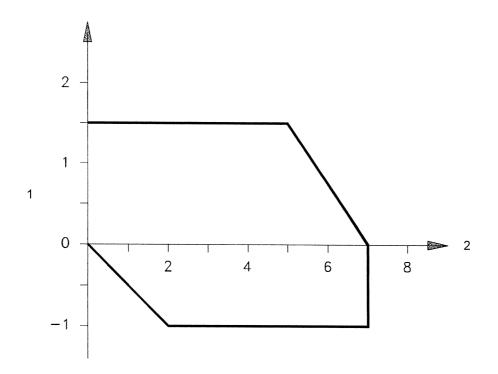
Vehicle exit speed shall be measured with an accuracy of \pm 5 km/h.

7.5.4 Combined tolerances of speed and angle

To avoid large differences of impact energy, the maximum tolerance for speed and angle shall not be combined. At the upper angle tolerance of $+ 1.5^{\circ}$ the upper speed tolerance shall be reduced to + 5 %, and at the angle tolerance of -1.0° the lower speed tolerance is increased to + 2 %.

NOTE The complete combined tolerance envelope is shown in Figure 6.

The given tolerances only serve to take account of different test installations or test procedures and are not intended to provide a spectrum from which the energy of the test may be chosen. In any case, the nominal values of Table 1 shall be taken.



Key

- 1 Angle [°]
- 2 Speed [%]

Figure 6 – Envelope of combined tolerances

7.5.5 Vehicle impact point

The lateral displacement of the vehicle approach path shall be measured with an accuracy of \pm 0,05 m by a suitable method. The permitted tolerance for the lateral displacement of the vehicle path from its true direction shall be less than \pm 0,15 m at the moment of contact.

7.6 Vehicle instrumentation

The minimum vehicle instrumentation for recording linear accelerations and angular velocities, consists of a set of three linear acceleration transducers, mutually orthogonal, aligned with the vehicle axis (longitudinal, transversal and vertical), plus one angular rate transducer to record yaw rate.

The three accelerometers and the yaw rate sensor should be mounted on a common block and placed as close to the vehicle centre of gravity as practical. If this cannot be achieved, reference should be made to EN 1317-1:1998, clause 6.

Acceleration and angular velocity transducers and the relevant recording channels shall conform to ISO 6487, the frequency class being CFC 180.

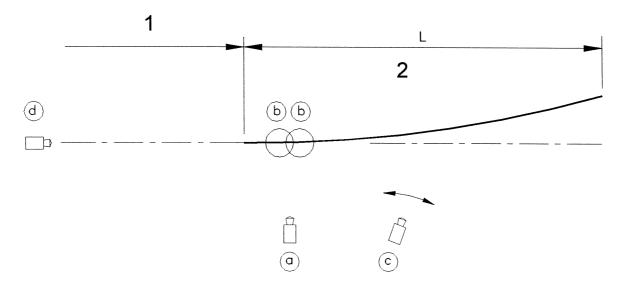
NOTE CFC 60 should be used for plotting graphical results.

7.7 Photographic coverage

Photographic coverage shall be sufficient to describe clearly terminal/transition and vehicle motion during and after impact.

High speed cameras and/or high speed video cameras shall be operated at a minimum of 200 frames per second.

High speed cameras and one normal speed camera shall be located to record the performance of the terminal/transition. For the recommended camera schedule see Figure 7.



Key

- 1 Barrier
- 2 Terminal
- a) One high speed camera looking normal to the terminal/transition centre line.
- b) One or two overhead high speed cameras, located in a way to cover the vehicle motion from at least 6 m before the impact point to a distance to record the performance of the terminal/transition.
- c) One panned camera at normal speed sited at right angles to the path of the vehicle.
- d) (Optional) One high speed camera looking from a position behind the impact point in order to record the vehicle roll, vertical lift, penetration and sequence of action as the terminal/transition is struck.

Figure 7 - Layout of cameras for recording tests

7.8 Test report

The test report shall conform to EN 1317-1:1998, clause 9.

Bibliography

EN 1317-3, Road Restraint Systems - Part 3: Performance classes, impact test acceptance criteria and test methods for crash cushions.